

Neroline 3460

Product Description

Novolac Epoxy Phenolic resin suitably pigmented & separately packed clear polyamine solution as hardener.

Recommended Use

Neroline 3460 is a two-pack high build epoxy phenolic coating cured with amine adduct. This product is self-priming coating designed to use as lining/coatings for tank internal, pipes for the storage of fresh & salt water, brine, sweet & sour crude, other refined petroleum products & solvents. It has excellent resistance against highly corrosive & humid atmosphere. Suitable for CS and SS substrate.

Product Details

PHYSICAL PROPERTIES

Colour	Grey
Finish	Matt to Eggshell
Temperature Resistance (Dry)	Non-Continuous: 200°C Immersion: 120°C

PRODUCT FEATURES

Self-Priming	Excellent resistance to oils and chemicals
Excellent resistance to highly corrosive & humid conditions	Excellent resistance to water and sea water
	Tough, hard and high abrasion resistant

Product Details

Volume solids



70 ± 3%

DFT/Coat



75 - 125 μ

VOC (EPA Method 24)



258 gm/Lit

Theoretical Coverage/Coat



5.6 – 9.3 m²/ltr.

Pack size

20 Ltr.: (16 Ltr. - Part A + 4 Ltr. Part B = 20 Ltr. Mix).

Drying & Overcoating at 30°C & 65% RH

Surface (Touch) Dry	2 - 3 Hrs
Hard Dry	10 - 12 Hrs
Full Cure	7 Days

Overcoating Interval

Temperature	20°C	30°C	40°C
Min	8 Hrs.	6 Hrs.	5 Hrs.
Max	5 days	5 days	5 days

The drying time varies with respect to changes in temperature, humidity & DFT.

After max. overcoating interval the surface should be roughened prior to application of subsequent coat.

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Surface Preparation

For Newly Build:

Abrasive blasting to min. Sa 2½ (ISO 8501-1) / SSPC SP 10 – Stainless steel, aluminium and other non-ferrous metals use non-metallic blast media like garnet. Remove sharp profile, without blank spots, remove dust & loose particles.

For Old Surface / Maintenance and Repair:

Abrasive blasting to min. Sa 2 (ISO 8501-1) / SSPC SP 6, Water jetting to min Wa 2 (ISO 8501-4). Areas also can be cleaned by power tool to St 3 provided the surface is roughened and not polished.

Surface Cleanliness:

- Remove oil, grease and other contaminants by suitable cleaner
- Remove dust, blast media and loose particles
- Surface should be clean & dry before application of coating

Application Instructions

Stir the Comp. A until homogenous. If settling is observed in the component A, loosen the settled material & mix it with the help of pneumatic stirrer. Mix component B gradually into component A in the specified ratio under continuous stirring till homogeneous. Use Nerolac Epoxy thinner as recommended.

Mixing Ratio by Volume

Component A : Component B

4 : 1

Pot Life

Up to 2 Hrs. at 30°C

Curing Mechanism

Solvent release and chemical reaction between two components

Flash Point

Above 23°C

Thinner Consumption

Airless Spray

0 – 10%

Brush

0 – 10%

Conventional Spray

5 – 20%

The product can be applied by:

- Airless Spray – Nozzle pressure: 175 bar [2500 psi] Nozzle orifice: 0.017–0.021"
- Conventional Spray
- Brush

During application following precautions should be taken:

- Relative humidity must be below 85% during application as well as during curing
- Do not allow material to remain in hoses, gun or spray equipment
- Clean all equipment with recommended thinner immediately after completion of job.

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Environment Conditions

Surface temperature must be 3°C above Dew Point to prevent condensation.

Air	5 – 40°C
Surface	5 – 50°C
Relative Humidity	Below 85%

Storage & Shelf Life

12 months under normal storage condition in original sealed containers at 30°C.

Heavy pigments will have a natural tendency to settle down over time. Mix uniformly with heavy duty stirrer prior to usage. Hard settling may occur if stored above the recommended storage temperature.

Safety Precautions

Please refer to the Material Safety Data Sheet.

Product Compatibility

Suitable to be coated over Zinc Rich and Epoxy primers

Suitable Top coats: - Epoxy, PU.

Special Notes

Thinner consumption may vary depending upon site conditions. Practical covering capacity depends on application techniques, ambient conditions, wastage, surface condition etc. The drying time and overcoating interval vary with respect to change in temperature, humidity, film thickness, ventilation, thinner intake etc.

Outdoor exposure in sunlight or exposure to elevated temperatures may result in chalking / discoloration in all epoxies. However, it does not affect the anti-corrosive performance.

The coating should be fully cured till 7 days prior to exposure to in service conditions.

DISCLAIMER:

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